

# RDS

Manufacturing, Inc.

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# ENGINEERING AND SERVICE



Experience and professional personnel are the strengths of RDS Manufacturing. The latest advances of *Auto Cad* and *Intercim Auto Pro* are utilized to produce manufacturing planning, tool design and machine programming. Engineering, manufacturing and quality check all processes for accuracy prior to release for production. All jobs, short lead-time prototypes or long production runs, receive the same attention to details.



# QUALITY ASSURANCE



The RDS approach to quality is based on prevention rather than correction. This is accomplished by extensive pre-planning, starting at the quote stage and continuing through final inspection, packaging and shipping. The Quality system is based on ISO/ASTM/ASQ 9002, MIL-I-45208, MIL-STD-45662 and ANSI Z540.1 and complies with the exacting requirements of most major suppliers of turbine engines, aerospace and defense products.



# EQUIPMENT/PROCESSES



Extensive use of computer numerical controlled machine tools assures close tolerances and consistency. We currently have capabilities for CNC turning up to 72" Diameter, 4 and 5 Axis Vertical and Horizontal Machining Centers up to 96" x 54", CNC Wire EDM and Conventional Lathes and Mills. We complement our manufacturing operations with a comprehensive Coordinate Measuring Machine Program and Fluorescent Penetrant Inspection. Magnetic Particle Inspection, Heat Treating, Balancing and other processes are locally available and are controlled by RDS'S certified supplier program.



# EXPERTISE FOR EVERY MACHINING REQUIREMENT

The success of RDS Manufacturing is the result of a commitment by all employees to the goal of "RIGHT THE FIRST TIME~EVERYTIME". This dedication and pride of accomplishment is evidenced by a continually expanding base of satisfied customers. RDS has seen continuous growth since 1975 and is recognized as one of the most highly skilled and progressive manufacturing facilities in the Midwest. With a staff of over one hundred employees and 70,000 square feet of manufacturing area, we have the capacity to meet your requirements.

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# MISSION STATEMENT

“We the employees of RDS Manufacturing, Inc. are committed to providing quality products and services to our customers by meeting the agreed to requirements”.

In addition, we are committed to the continuous improvement of our work processes and daily activities to meet the future requirements of the customer.



Roy D. Sturgeon  
President/General Manager



# **RDS**

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VISIT OUR WEB SITE AT: [www.rdsfmfg.com](http://www.rdsfmfg.com)

By acceptance of this order, the seller warrants that the manufacture and sale of items, materials and services referred to herein, and shipment and delivery thereof, will conform to applicable Federal and State laws, orders, rules and regulations with reference to price control, fair labor standards, employment of aliens and minors, occupational health and safety act, and incorporated by reference in this agreement are all the requirements imposed by Executive Orders 11246, 11458, 12138, Section 503 of the Rehabilitation Act of 1973, 38 USC 2012 of the Vietnam Era Veterans Readjustment Assistance Act of 1974 and all implementing regulations. It hereby includes subsequent Executive Orders, rules and regulations set forth by the Secretary of Labor in effect as of the date of the document.